



Eden250™

The 16-Micron-layer 3D Printing System

Advance to Eden quality

The cost effective route to superior models

- Ultra-thin-layer PolyJet™ technology
- 16 micron high resolution ensures smooth surfaces and fine details
- Tray size: 260x260x200 mm
- Office environment
- Wide range of materials: FullCure®720, Vero and Durus
- High Speed & High Quality Printing Modes
- “Click & build” network printer

Technical Specifications

Layer Thickness (Z-axis)

Horizontal build layers down to 16-micron

Tray Size (X×Y×Z)

260×260×200 mm

Net Build Size (X×Y×Z)

250×250×200 mm

Build Resolution

X-axis: 600 dpi

Y-axis: 300 dpi

Z-axis: 1600 dpi

Printing Modes

High Quality (HQ): 16-micron

High Speed (HS): 30-micron

Accuracy

0.1 – 0.2 mm typical (accuracy varies according to geometry, part orientation and print size)

Material Supported

- FullCure®720 Model transparent
- VeroWhite Opaque material
- VeroBlue Opaque material
- VeroBlack Opaque material

Support Type

- FullCure®705 Support
- Non-toxic gel-like photopolymer support easily removed by WaterJet

Materials Cartridges

Sealed 2x2 kg cartridges easily and instantly replaced through a front-loading door

Power Requirements

110 – 240 VAC 50/60 Hz

1.5 KW single phase

Machine Dimensions (W×D×H)

870×735×1200 mm

Machine Weight

Net 280 kg

Gross (in crate) 330 kg

Software

Objet Studio™ features:

- Suggested build orientation and speed, Auto-placement
- Automatic real time support structure generation
- Slice on the fly

- PolyLog™ Materials Management
- Network version

Input Format

STL and SLC File

Operational Environment

Temperature 18°C – 25°C

Relative Humidity 30 – 70%

Special Facility Requirements

None

Jetting Heads

SHR (Single Head Replacement), 4 units

Network Communication

LAN – TCP/IP

Compatibility

Windows XP, Windows 2000

Other Features

- Removable tray for high productivity
- Quiet office operation

*All specification are subject to change without notice



About Objet Geometries

Objet Geometries Ltd., the innovation leader in 3D printing develops, manufactures and globally markets ultra-thin-layer, high-resolution 3-Dimensional printing systems and materials that utilize PolyJet™ Polymer Jetting technology, to print ultra-thin 16-micron layers.

The market-proven Eden™ line of 3D Printing Systems and the Alaris™30 3D desktop printer are based on Objet's patented office-friendly PolyJet™ Technology. Connex500™ is based on Objet's PolyJet Matrix™ technology, which jets multiple model materials simultaneously and creates composite Digital Materials™ on the fly. All Objet systems use Objet's FullCure® materials to create accurate, clean, smooth and highly detailed 3-dimensional models.

Objet's solutions enable manufacturers and industrial designers to reduce cost of product development cycles and dramatically shorten time-to-market of new products. Objet systems are in use by world leaders in many industries, such as automotive, electronics, toy, consumer goods, and footwear industries in North America, Europe, Asia, Australia and Japan.

Founded in 1998, Objet serves its growing worldwide customer base through offices in USA, Europe and Hong Kong, and a global network of distribution partners. Objet owns more than 50 patents and patent pending inventions.

Objet Geometries Ltd.

Headquarters

2 Holtzman st.,
Science Park,
P.O Box 2496,
Rehovot 76124, Israel
T: +972-8-931-4314
F: +972-8-931-4315

Objet Geometries Inc.

North America

5 Fortune Drive
Billerica,
MA 01821
USA
T: +1-877-489-9449
F: +1-866-676-1533

Objet Geometries

GmbH

Airport Boulevard B 210
77836 Rheinmünster
Germany
T: +49-7229-7772-0
F: +49-7229-7772-990

Objet Geometries AP

Asia Pacific

Unit28, 10/f, HITEC
1 Trademart Drive
Kowloon Bay, Kowloon
Hong Kong
T: +852-217-40111
F: +852-217-40555

Objet Geometries AP

Limited China Rep Office

Rm 1220, CIMIC Tower,
1090 Century Blvd,
Pudong Shanghai
2000120 P. R. China
T: +86-21-5836-2468
F: +86-21-5836-2469

info@objet.com www.objet.com

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